



Premium Select Polyester Thread Conversion Chart

All conversions and/or equivalents are closest match. NBS is not responsible for any matching errors or misuse of color in production. Full Luster (6000 range) and Soft Antique (3000 range) are dyed to match, i.e. 6006 Full Luster is the same dye lot as 3006 Soft Antique. Their variance is in the high sheen of Full Luster Polyester and the flat finish cotton look of Soft Antique Polyester.



	Premium Select	Isacord	ARC	Sulky	Madiera	Mettler	Robison-Anton	Floriani	Premium Select Pantone Equivalent	RGB
	6001	0017	015	1001	1001	0015*	5597	PF0801	white	255/255/255
	6002	0020	020	1234	1000	0020		PF0900	black 2c 2x	0/0/0
	6006	1335		1181	1221	1335	9056	PC0188	179c	222/56/49
	6008	1904		1147	1039	1903*	5718	PF0703	1795 c	205/32/44
	6009	1902	3015	1147	1147	1902	5772	PC0192	187c	167/25/48
	6010	2113		1035	1181	2113		PF0196	506c	131/51/74
	6011	2521	2550	1533	1186	2521	5561	PF0083	1935c	195/0/69
	6012	2123	1243	1189	1035	2123		PF0198	690c	100/31/69
	6014	5510		1049	1101	5510	5514	PF0231	356c	0/121/52
	6015	5411	777	1101	1051	5515	9011	PF0264	348c	0/133/66
	6016	5515	450	1101	1051	5515		PF0264	3415c	0/122/77
	6017	5210	949	1503	1301	5210	9144	PF0253	339c	0/181/36
	6018	3820	5554	1028	1028	3820	9039	PF0332	278c	142/186/229
	6019	3241		1254	1032	3241	9064	PF0622	2705c	165/164/223
	6023	4111		1094	1094	4111	9054	PF0370	311c	12/198/222
	6024	3951		1203	1028	3951		PF0310	291c	160/207/235
	6025	3810	409	1143	1143	3840	9081	PF0363	653c	33/87/138
	6026	3600	809	1535	1134	3600	5520	PF0367	2718c	90/133/215
	6027	3622	104	1076	1134	3622	5520	PF0333	2718c	83/98/171
	6030	4250	442	1151	1045	4250	9100	PF0218	5665c	199/209/167
	6031	3840	4004	1222	1132	3840	5682	PF0361	283c	152/198/234
	6033	0670	1140	1071	1071	0670	9024	PF0730	9061c	236/222/187
	6034	0660	627	1061	1067	0660		PF0731	115c	247/214/165
	6035	1123	815	1128	1128	0853*	9085	PF0722	729c	189/138/94
	6038	0310	633	1067	1223	0310	5861	PF0501	101c	245/236/90
	6040	0600	419	1187	1223	0660	9051	PF0544	108c	252/217/0
	6041	0700	642	1024	1024	0700	9172	PF0523	1235c	255/182/18
	6042	0800	432	1024	1137	0800	5763	PF0524	1375c	255/160/47
	6043	1304		1078	1078	1304	9072	PF0755	1655c	251/79/20
	6045	1300		1078	1278	1300	5769	PF0755	166c	224/82/6
	6046	1102	3001	1168	1278	1102		PF0533	151c	255/121/0
	6049	5115	907	1046	1301	5115		PF0221	3268c	0/176/146
	6051	5010		1503	1247	5101*	5690	PF0222	3282c	0/135/24
	6061	2241	2241	1119	1119	2241	9077	PF1119	702c	208/96/121
	6062	1913	571	1169	1181	1911*	9002	PF0192	1807c	158/48/157
	6063	1912	1241	1035	1181	1912	5678	PF0196	201 c	152/30/50
	6064	0152	1713	1219	1118	0152	9117	PF0486	423c	142/144/143
	6067	0124	829	1236	1087	0124	9113	PF0730	414c	176/177/166
	6068	0182	5559	1236	1087	0182	9083	PF0730	420c	206/207/203

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	6069	3971	1707	1236	1087	3971		PF0483	430c	129/138/143
	6073	3842	966	1172	1028	3842		PF0314	5415c	92/127/146
	6076	0722		1179	1128	0722	9128	PF0451	481c	211/190/169
	6080	0851	2518	1055	1055	0651*	9132	PF0734	729c	189/138/94
	6081	1123		1128	1128	0853*	9086	PF0723	722c	205/137/78
	6083	0941	905	1126	1173	0941		PF0735	1395c	156/97/20
	6084	0747	655	1173	1157	0747		PF0815	463c	108/77/35
	6090	1342	3142	1058	1057	1342	9042	PF0738	1685c	131/56/32
	6091	1565	873	1179	1144	1565	9087	PF0745	411c	93/79/75
	6092	1876	1152	1059	1145	1876		PF0749	4625c	81/43/27
	6096	3045		1080	1080	3040*	9016	PF0653	264c	193/175/229
	6097	3040		1193	1032	3040	9067	PF0672	522c	190/165/202
	6099	2830	386	1032	1032	2830	9011	PF0673	2587c	130/75/176
	6100	2600	1323	1255	1033	2600	5592	PF0135	2612c	107/31/124
	6101	3536	398	1195	1122	3536	9053	PF0635	269c	75/48/106
	6103	2506	325	1192	1188	2506	9017	PF0129	242c	119/32/89
	6104	N/M							4995c	157/102/112
	6106	2711	348	1192	1188	2711	9046	PF0137	512c	119/33/111
	6107	2222	2250	1169	1117	2222	5796	PF0198	229c	102/32/70
	6114	2320	333	1511	1119	2320	9012	PF0023	205c	218/72/126
	6116	2500	347	1192	1188	2500	9027	PF0137	235c	133/0/87
	6118	2153	306	1119	1108	2152*	9015	PF1119	493c	215/131/150
	6122	0630	602	1135	1023	0630	9003	PF0521	128c	242/214/83
	6125	0640	612	1066	1372	0640	5534	PF0532	134c	251/212/118
	6126	0824	652	1025	1173	0940	9050	PF0512	157c	233/153/74
	6128	0932	624	1126	1773	0932	5590	PF0783	723c	186/111/46
	6129	0933	1545	1057	1173	0933	5702	PF0747	732c	95/51/22
	6136	3444	5556	1172	1044	3444		PF0358S	533c	33/49/77
	6137	3544	5552	1182	1044	3355	5750	PF0360	2767c	24/43/73
	6138	3354	422	1044	1044	3355*		PF0360	5515c	3/32/47
	6142	0232		1127	1106	0232	9118	PF0283	388c	217/229/6
	6143	0352		1209	1106	0352	9120	PF0283	382c	190/214/0
	6146	5610	1619	1510	1248	5610	9148	PF0228	384c	142/14/0
	6147	5934	845	1176	1156	5934	2256	PF2013	371c	83/104/43
	6149	5933		1176	1170	5633	9152	PF0277	378c	85/96/28
	6153	6156	655	1210	1357	6156	9155	PF2015	448c	75/69/44
	6160	4111							3145c	0/124/146
	6161	443C							3242c	114/220/212
	6163	4220		1095	1045	4220		PF0370	311c	12/198/222
	6165	4101	5555	1094	1094	4101	9052	PF0371	2995c	0/169/224
	6167	4113		1252	1295	4111*	9060	PF0371	312c	0/173/208
	6168	4103		1252	1295	4103		PF0372	306c	0/185/228
	6169	3901	3901	1534	1295	3901	5801	PF0007	3015c	0/102/161
	6174	3444	5556						309c	0/61/76
	6180	5324	992	1174	1109	5324	5758	PF0255	3425c	2/71/49

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	6182	5415	317						349c	0/105/60
	6183	2550		1256	1309	2550	9037	PF0125	244c	229/159/219
	6192	5500	1183			5500	5814	PF0014	375c	146/212/0
	6193	3110	1031	1195	1166	3110	9021	PF0689	368c	105/190/40
	6194	3333	806	1042	1166	3333	5510	PF0368	274c	31/20/93
	6196	4116		1252	1295	4116		PF0385	322c	0/116/122
	6197	3323		1200	1242	3323	5740	PF0358	282c	0/33/71
	6200	3543	417	1042	1134	3543	5737	PF0367	2746c	33/36/146
	6201	3544	417	1532	1134	3544		PF0368	2748c	3/31/115
	6202	311C	1031						261c	90/36/90
	6203	3333	806	1042	1166	3333	5509	PF0367	661c	0/53/145
	6208	3344	5552						433c	27/36/42
	6209	4174	247	1234	1241	4174		PF0489	421c	94/106/113
	6210	0132		1120	1041	0132		PF0488	432c	55/66/74
	6212	0111	675	1041	1241	0111	9111	PF0486	445 c	72/81/86
	6218	1840	505	1016	1107	1840	9073	PF0117	1777c	250/99/128
	6219	0020							black	0/0/0
	6223	2250	304	1225	1120	2250	9040	PF1011	706c	243/201/211
	6225	2152	305	1119	1108	2152	9025	PF0165	189c	246/163/187
	6227	2560	306	1224	1108	2560	9035	PF0101	236c	243/173/222
	6233	5912		1510	1248	5912		PF0275	382c	190/214/0
	6242	1362	508	1239	1019	1362	9047	PF0751	473c	239/190/156
	6269	N/M							157c	233/153/74
	6271	0821	652	1025	1025	0811*	5512	PF0512	1245c	197/146/23
	6277	0873	1149	1180	1062	0873	9134	PF0411	4516c	198/188/137
	6311	5220	904	1045	1301	5220	9106	PF0220	345c	145/216/174
	6313	4250		1151	1045	4250	9101	PF0219	558c	170/201/182
	6314	5822		1104	1106	5822	9108	PF0244	373c	208/235/138
	6315	5230	909	1045	1301	5230		PF0291	359c	161/218/139
	6320	4430		1095	1045	4220*	9103	PF0370	3125c	0/176/202
	6323	3901	3901						307c	0/117/176
	6327	3902	2093	1253	1177	3901*	5801	PF0307	285c	0/115/207
	6328	3522	413	1076	1134	3522	5580	PF0366	660c	42/110/187
	6330	3612		1253	1133	3543*	5738	PF0367	289c	0/44/119
	6332	4425	447	1230	1293	4531*	9102	PF0393	328c	0/115/99
	6337	5374	4735	1536	1103	5374	9146	PF0344	316c	0/73/83
	6338	5335		1517	1370	5324	5849	PF0294	3308c	0/58/66
	6344	5326	695	1174	137C	5326	561E	PF0257	567c	28/69/59
	6347	4515	913	1162	1290	4515	9104	PF0294	3165c	0/80/92
	6363	0704	609	1085	1025	0704	9010	PF0503	124c	234/171/0
	6366	0824	652						1255c	171/132/34
	6369	1355	1527						469c	96/53/29
	6602	0010	015	1001	1001	0010	5597	PF0800	9182c	255/255/255
	6603	0015	010	1002	1071	0015		PF0801	9182c	255/255/255
	6608	1704		1037	1037	1703*		PF0147	186c	198/12/48
	6609	2101		1039	1147	1900*		PF0190	201c	152/30/50

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	6612	2022		1090	1181	1912*	5549	PF0196	202c	130/36/51
	6613	2333	361	1038	1035	2222*	9055	PF1910	5115c	75/41/66
	6616	1913	571						187c	167/25/48
	6620	2115	216	1035	1181	2222*		PF0198	209c	110/39/61
	6635	0532	815	1070	1070	0532	9123	PF0733	465c	179/153/93
	6642	1120	42			1120	9157	PF0004	804c	255/152/56
	6643	1301		1078	1037	1304*		PF1051	179c	222/56/49
	6697	2810	1313	1255	1122	2810	9019	PF0603	2582c	164/77/196
	6711	2300		1231	1110	2300	5561	PF0083	220c	163/0/80
	6717	1532	505	1020	1107	1532	5558	PF0180	169c	255/183/174
	6757	4033		1171	1293	4033	9100	PF0344	3015c	0/102/161
	6778	3815		1029	1028	3641*		PF0363	279c	75/146/219
	6802	3114	398	1195	1122	3110*	5681	PF0696	274c	31/20/93
	6804	2051		1213	1019	2051	9063	PF0116	685c	222/183/202
	6805	1501							184c	244/88/122
	6806	1600	527	1081	1379	1600		PF0144	170c	255/139/124
	6807	1521							812c 2x	255/37/108
	6810	2720		1033	1188	2504*		PF0137	259c	110/38/123
	6811	2300		1231	1110	2300	5560	PF0082	213c	226/23/118
	6812	2521							220c	163/0/80
	6815	5510							369c	88/166/24
	6817	5531	1619	1049	1101	5531	9147	PF0244	361c	52/178/51
	6818	1600	527	1081	1379	1600		PF0145	812c	255/37/108
	6826	3211		1235	1112	3211	9031	PF0688	2725c	100/89/196
	6827	2560	306	1224	1108	2560	9036	PF0102	211c	247/122/180
	6828	1950							812c	255/37/108
	6831	6010							365c	200/229/154
	6832	5940							380c	214/227/66
	6833	5940				5940	5713	PF0009	374c	195/231/111
	6834	2170	303	1064	1053	2170	9069	PF0110	489c	235/202/184
	6838	0352							381c	201/221/3
	6842	1102	3001	1168	1278	1102		PF0534	151c	255/121/0
	6843	1106				1106	5710	PF0005	164c	255/127/69
	6844	1306	135			1306		PF0018	811c 2x	255/102/63
	6845	0904		1065	1137	0922*	5513	PF0525	163c	255/158/113
	6846	1501				1306*	9159	PF0003	805c	255/83/90
	6852	0800	432	1024	1137	0800	5763	PF0524	1235c	255/182/18
	6873	0142	1710	1011	1118	0142	9115	PF0483	428c	195/200/200
	6879	3210		1235	1143	3210	9049	PF0687	2745c	36/0/120
	6882	1102	3001						158c	227/114/34
	6892	0463		1228	1306	0873*		PF0413	3995c	105/93/21
	6894	2900	392	1112	1112	2900	9021	PF0676	2725c	100/89/196
	6897	3251		1193	1040	3241*	5706	PF0632	271c	144/147/206
	6898	3211							2655c	146/120/209
	6899	2905	390	1122	1112	2900*	5588	PF0626	268c	79/45/127
	6919	N/M							2635c	197/185/227